

Unbleached sack kraft paper semi-extensible

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Technical specification, typical & minimum values

				Standards			
Grammage, g/m²			70	75	80	90	ISO 536
Tolerance, g/m²			± 2.5	± 2.5	± 2.5	± 3.0	
Tensile strength index, Nm/g	MD	typ	75	75	75	75	ISO 1924-3
		min	65	65	65	65	
	CD	typ	57	57	57	57	
		min	46	46	46	46	
Tensile strength, kN/m	MD	typ	5.3	5.6	6.0	6.7	ISO 1924-3
		min	4.5	4.8	5.1	5.7	
	CD	typ	4.0	4.3	4.5	5.1	
		min	3.2	3.5	3.6	4.1	
Strain at break, %	MD	typ	6.3	6.4	6.4	6.4	ISO 1924-3
		min	5.6	5.6	5.7	5.7	
	CD	typ	7.5	7.5	7.5	7.0	
		min	6.3	6.3	6.3	6.0	
Tensile Energy Absorption (TEA) index, J/g	MD	typ	2.9	2.9	2.9	2.9	ISO 1924-3
		min	2.4	2.4	2.4	2.3	
	CD	typ	2.9	2.9	2.9	2.9	
		min	2.4	2.4	2.4	2.3	
Tensile Energy Absorption (TEA), J/m²	MD	typ	203	217	232	252	ISO 1924-3
		min	162	174	186	200	
	CD	typ	203	217	232	252	
		min	162	174	186	200	
Air permeability Gurley, s		max	18				ISO 5636-05
Cobb 60, g/m²		max	32				ISO 535
Moisture, %			7.5±1.5				ISO 287

Laboratory test climate 23°C/50% RH (According to ISO 187). Minimum values are guaranteed.

MD=machine direction, CD=cross direction.

Reel diameters: 120-125 cm. Tolerance of reel width is +/- 2 mm. Reel core size 7.6 cm +/- 1mm.

Other diameters and cores are possible in cases of full trim of the machine deckle.

Producing mill: Ostroleka, Poland

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Certificates

Quality Management ISO 9001
 Environmental Management ISO 14001
 Occupational Health and Safety ISO 45001
 Product Safety ISO 22000
 INS-COC-100054
 INS-PEFC-COC-208949

Ideal storage conditions: 23°C/50% RH

Paper should be stored in a dry, covered and ventilated warehouse. It is recommended that prior to use in production, paper should be stored some time in conditions similar to the conditions in the production hall. The required storage period depends mainly on the volume of paper reel, as well as the temperature difference between the warehouse and production hall.