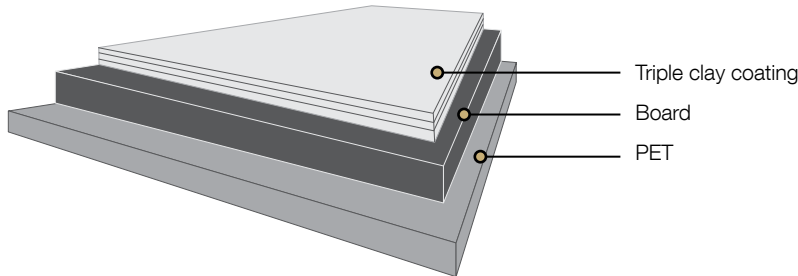


Trayforma Special PET

PET coated board for tray and lid applications



ISO 9001

Issued: 05.2011
Cancels: 09.2010

Specifications for Trayforma Special PET:

	245+50	290+50	Standards
PET coated board:			
Grammage, g/m ²	295	340	ISO 536
PET Reverse, g/m ²	50	50	Mill method
Thickness, µm	430	520	ISO 534
Baseboard:			
Grammage, g/m ²	245	290	ISO 536
Bending moment Taber 15° MD, mNm	15.5	24.6	ISO 2493
Bending moment Taber 15° CD, mNm	6.8	11.1	
Bending resistance L&W 15° MD, mN	320	510	
Bending resistance L&W 15° CD, mN	140	230	
Moisture, %	7.9	8.4	ISO 287
ISO Brightness C/2°, Top	90	90	ISO 2470
Surface Smoothness PPS 10, µm	1.0	1.0	ISO 8791-4
Scott Bond, J/m ²	145	145	TAPPI 569

All properties according to Fors and Imatra Mills' measurements.

Test climate 23°C/50% RH (According to ISO 187). In order to verify, reel/pallet average shall be based on 5 single measurements randomly sampled within the reel/pallet. These averages will be for at least 19 of 20 reels/pallets within the specification limits.

Fors Mill has certified FSC and PEFC Chain-of-Custody (CoC) systems as well as certified hygiene management system.

FSC: Certificate registration code DNV-COC/CW-000370
PEFC: Certificate registration no. 94721-2011-AE-FIN-FINAS