

# Declaration of Performance

CLT/2020/04

In accordance with Annex III of Regulation (EU) no. 305/2011

CLT – Cross Laminated Timber

1. Unambiguous identification of the product type  
CLT – Cross Laminated Timber in accordance with ETA-14/0349
2. Intended use  
Intended for use as a load-bearing, bracing or also non-load-bearing element in buildings or timber structures. May only be used in structures with predominantly static traffic loads in accordance with Eurocode 5 (EN 1995).
3. Manufacturer  
Stora Enso Wood Products QY Ltd  
Kanavaranta 1, 00160 Helsinki, Finland
4. Name and address of authorised representative  
Stora Enso Timber AB  
Timmervägen 2, 664 33 Grums, Sweden
5. System for assessing and examining the constancy of performance  
System 1
6.
  - a) Harmonised standard: not relevant  
Notified body: not relevant
  - b) European Assessment Document: European Assessment Document EAD 130005-00-0304 – “Solid wood construction elements in the form of slabs or panels for load-bearing components in structures”, april 2020 version  
European Technical Assessment: ETA-14/0349 of 06.04.2020  
Technical assessment body: Österreichisches Institut für Bautechnik (Austrian Institute for Structural Engineering), Schenkenstraße 4, 1010 Vienna, Austria  
Notified body: Holzforschung Austria 1359
7. Declared performance
 

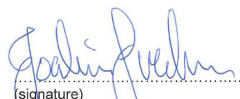
Number of layers:	3 ≤ n ≤ 20
Dimensions:	thickness 42 to 350 mm, width < 3.50 m, length ≤ 16.50 m
Wood type:	PCAB/ABAL
Sorting:	dry graded
Adhesive:	PUR type 1
Reaction to fire:	D-s2, d0
Thermal conductivity λ:	0,12 W/mK
Service class:	1 and 2
Specific heat capacity c <sub>p</sub> :	1600 J/(kgK)
Resistance to vapour diffusion μ:	20 to 50
Durability classification:	According to EN 350
Strength class:	C24 according to EN 338 (≥ 90% C24/T14 / ≤ 10% C16/T11)
Timber treatment:	NPD
Release of hazardous substances:	NPD

## 8. Specific technical documents

Requirement	Verification method	Numerical value/standard	
<b>Mechanical resistance and stability</b>			
<b>1. Mechanical actions perpendicular to the panel [1]</b>			
Strength class of lamellas	EN 338	C24 / T14	
Modulus of elasticity:			
• parallel to the grain direction $E_{0, mean}$	EAD 130005-00-304, 2.2.1.2	12 000 N/mm <sup>2</sup> [2]	
• perpendicular to the grain direction $E_{90, mean}$	EN 338	370 N/mm <sup>2</sup>	
Shear modulus:			
• parallel to the grain direction $G_{mean}$	EN 338	690 N/mm <sup>2</sup>	
• perpendicular to the grain direction, rolling shear modulus $G_{90, mean}$	EAD 130005-00-0304, 2.2.1.1	50 N/mm <sup>2</sup>	
Bending strength:			
• parallel to the grain direction $f_{m, k}$	EAD 130005-00-0304, 2.2.1.1	C24, $1/k_{sys} \cdot 26.4$ N/mm <sup>2</sup> [3]	
Tensile strength:			
• perpendicular to the grain direction $f_{t, 90, k}$	EN 338	0.12 N/mm <sup>2</sup>	
Compressive strength:			
• perpendicular to the grain direction $f_{c, 90, k}$	EN 338	2,5 N/mm <sup>2</sup>	
Shear strength:			
• parallel to the grain direction $f_{v, 0,90, k}$	EN 338	4,0 N/mm <sup>2</sup>	
• perpendicular to the grain direction (rolling shear strength) $f_{v, 90,90, k}$	EAD 130005-00-0304, 2.2.1.3	spruce: min. {1,25; 1,45 - $t_{cr}/100$ } [4] REX: min. {1,25; 1,45 - $t_{cr}/100$ } [4]	
Comments: [1] CLT – Cross Laminated Timber with transverse layers of lamellae type “REX” may be considered equivalent to C24/T14 [2] $E_{0, mean} = 6800$ N/mm <sup>2</sup> for lamellae type “REX” [3] $k_{sys} = \max. \{1.0; 1.1 - 0,025 \cdot n\}$ , (n = number of boards in the cover layer) [4] $t_{cr}$ = greatest transverse layer thickness in the cross-section			
<b>2. Mechanical actions in the panel plane</b>			
Strength class of lamellas	EN 338	C24 / T14	
Modulus of elasticity:			
• parallel to the grain direction $E_{0, mean}$	EAD 130005-00-0304, 2.2.1.1	12 000 N/mm <sup>2</sup>	
Shear modulus:			
• parallel to the grain direction $G_{0,90, mean}$	EAD 130005-00-0304, 2.2.1.3	460 N/mm <sup>2</sup>	
Bending strength:			
• Parallel to the grain direction $f_{m, k}$	EAD 130005-00-0304, 2.2.1.1	24 N/mm <sup>2</sup>	
Tensile strength:			
• Parallel to the grain direction $f_{t, 0, k}$	EN 338	14,5 N/mm <sup>2</sup>	
Compressive strength:			
• Parallel to the grain direction $f_{c, 0, k}$	EN 338	21 N/mm <sup>2</sup>	
Shear strength:			
• Parallel to the grain direction $f_{v, 0,90, k}$	EAD 130005-00-0304, 2.2.1.3	3.9 N/mm <sup>2</sup>	
<b>3. Other mechanical actions</b>			
Creep and duration of load	EN 1995-1-1		
Dimensional stability	Moisture content during use shall not change to such an extent that adverse deformations occur.		
Fasteners	According to EN 1995-1-1, the grain direction of the cover layer is taken as a reference.		
<b>4. Resistance to fire</b>			
Charring rate			
- Charring of the cover layer	EAD 130005-00-0304	Floor/Roof 0.65 mm/min	Wall 0.63 mm/min
- Charring of more layers than the cover layer		1.3 mm/min [5]	0.86 mm/min
Comments: [5] until 25 mm of charring. Afterwards the charring rate 0.65 mm/min applies up to the next glue line			

The performance of the product specified above corresponds to the declared performance. The above-mentioned manufacturer is solely responsible for creating this Declaration of Performance in accordance with Regulation (EU) no. 305/2011.

Grums 06.04.2020



(signature)

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Gruvön Sawmill